

# ELBEblue line Kontaktkleber Köralit F 140

for gluing of PVC-P-membranes

## Properties:

- for bonding rigid and soft PVD with metal, glass, ceramics, different rigid plastic materials, wood, stone and other materials
- flexible
- resistant to oil and plasticizers
- high resistance to humidity and temperature

## Technical Data:

- base: nitrile rubber, containing solvents
- density: 0,94 g/cm<sup>3</sup>
- solid content: 27 %
- viscosity: 3000 mPas
- colour: yellowish-transparent
- consumption: 100-150 g/m<sup>2</sup>

## Application:

- Processing temperature: 18 – 28 °C, don't apply at temp. below 12 °C
- The surface to be bonded must be dry, clean and free of dust and grease, roughen metals and rigid plastics
- Uniformly apply a thin layer of the adhesive on both surfaces using a brush or a fine-toothed spatula
- After a waiting time of 2-5 min, depending on material, absorbency, temperature, etc. join the parts to be bonded, press or roll them
- Storage has to be cool (not below 10 °C) and tightly closed. Do not store for more than 6 months.

All technical data are in accordance with the present standard of knowledge and give product information without legal binding. All data apply to new products at time of delivery. The customer/installer is responsible for the proper use and application of the product.

 ELBTAL PLASTICS