

Linoleum adhesive

Okatmos® star 600

- low consumption
- high adhesion
- sanitising characteristics
- easy to spread



Product Description

High yield, very low emission dispersion adhesive for bonding linoleum. Suitable also for the bonding of textile coverings with different backings, and PVC laminated flooring with fleece backing. **Okatmos® star 600** has a high initial and final adhesion. Spray-Ex and cleaning agents suitable in accordance with RAL 991 A2. **Okatmos® star 600** prevents odours thanks to its sanitizing characteristics.

Substrate preparation

The substrate must comply with VOB Part C, DIN 18 365. Follow substrates guidelines according to the current BEB publication „Assessment and preparation of substrates“ information sheet and TKB-8. Depending on the coverings, nature of the substrate, use appropriate Kiesel primers and levelling/patching compounds. When installing linoleum over non-absorbent observe proper thickness of patching and levelling compounds. The technical data sheets of the products used must be observed. A **Kiesel system** structure must be in place.

Processing

Mix **Okatmos® star 600** well. Then apply adhesive with the appropriate notched trowel onto the substrate. After ventilation time of 5-10 minutes install the covering and flatten the entire surface. Flatten harder coverings after approx.30 minutes. Additionally follow the installation instructions of the linoleum manufacturer, especially observe the instructions for acclimatization. Weld linoleum seams after minimum 24 hours.

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Specifications

Color	Crème white
Application	interior
Suitable for chair castors (DIN EN 12 529)	suitable
minimum floor temperature	+ 17 °C
Skin over time*	ca. 5-10 minutes
open time (working)	ca. 30 Minuten
Ready for installation *	After approx. 24 hours
Final strength *	After approx. 72 hours
Floor heating system	suitable
GISCODE	D 1 acc. to TRGS 610
EMICODE	EC 1Plus according to GEV
storage	frost-free, about 12 month shelf life
*	At +20°C (68°F) and 65% relative humidity. Higher temperature and low humidity decreases, lower temperature and high humidity increases this value respectively.

Coverage

Trowel sizes	Covering	Coverage
TKB B1	textile coverings linoleum PVC-fleece backing	ca. 280 g/m ²
TKB B2	textile coverings with coarse ribbed backing	ca. 400 g/m ²

Consumption is measured over **Servoplan S 111**. Consumption may vary and depends on the construction conditions, trowel sizing and application techniques.

Cleaning

Clean tools with water.

Packaging

Packaging	Item no.	EAN
33 x 15 kg Plastic buckets	49072	4015705490724

The aforementioned information, especially the proposals for processing and utilizing our product, is based on our knowledge and experience. We recommend that you carry out your own tests in every case to ensure the suitability of our products for the intended process and processing purposes because of the different materials and the working conditions which lie beyond our area of influence. No liability can be derived from this advice or from verbal advice, unless we are responsible for (criminal) intent or gross negligence in this respect.

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